



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

644.4117

Job Sheet 181931



Part No: 644.4117

Job Qty: 20 ea

Part Name: Bracket, Fwd Pivot



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/13/18

Job Tracking No:

Due Date: 8/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 644.4100 Rev F2 IPP REV:A 16.12.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		8/24/18	0.00	0.00	Start Up Waterjet		8/18/18
100	Waterjet	30 pcs		8/24/18	0.00	3.00	Waterjet1		8/18/18
110	QC	30 pcs		8/24/18	0.00	0.00	QC2 Waterjet-4		8/18/18
120	QC	30 pcs		8/24/18	0.00	0.00	QC8-4		8/18/18
130	Brake NC	30 pcs		8/24/18	0.00	0.00	Brake NC 1		8/18/18
140	QC	30 pcs		8/24/18	0.00	0.00	QC5		8/18/18
150	Outsource	30 pcs		8/24/18			ATG001-VC	8	8/18/18
160	Packaging	30 pcs		8/24/18	0.00	0.00	Packaging2		8/18/18
170	QC	30 pcs		8/24/18	0.00	0.00	QC6		8/18/18
180	SprayPaint	30 pcs		8/24/18	0.00	3.00	Spray Paint		8/18/18
190	QC	30 pcs		8/24/18	0.00	0.00	QC14		8/18/18
200	Packaging	30 pcs		8/24/18	0.00	0.00	Packaging3-2		8/18/18
210	QC21-SA	30 Ea		8/24/18	0.00	0.00	QC21		8/18/18

Part Op 100 - 1-Cut as per Dwg D Dwg Rev: F2 Prog Rev: F2 2-Deburr if necessary
Descriptions: 130 - Form as per DWG.
150 - 1-ISSUE P/O TO ATG: 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize 1AV Mil-A-8625
Type 3 Class 2 3-Certification of Conformity is required
180 - 1- PRIME AS PER DWG SEE NOTE 4 AND MPP-172 BATCH: 2- PAINT AS PER DWG
SEE NOTE 4 AND MPP-172 BATCH:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.125	2024-T3 .125 Sheet	19.9800 sf (.666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.125	20	116	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Description Work Order Deviation			Disposition																																																																		
			Completed By																																																																		
			Lead hand / Supervisor Approval Verification																																																																		
			QC / QA Coordinator Approval																																																																		
Root Cause		FAULT CATEGORY																																																																			
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040972**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040972
PO Date: 9/11/18
Due Date: 9/26/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181931	644.4117	Bracket, Fwd Pivot 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	9/26/18	30 pcs	0 pcs	30 pcs	\$8.75/pcs	\$262.50
2	182467	644.4116	Bracket, Small Fwd 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	9/26/18	30 pcs	0 pcs	30 pcs	\$8.00/pcs	\$240.00

Plex 9/12/18 8:00 AM dart.tsimiklis.chrisoula



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040972**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	182832	644.4115	Bracket, Small Aft 1-ISSUE P/O TO ATG: _____ 2-Anodize Black -MPP-172 Section 2.1 -Hard Anodize IAW Mil-A- 8625 Type 3 Class 2 3-Certification of Conformity is required	Firmed	-	9/26/18	20 pcs	0 pcs	20 pcs	\$8.00/pcs	\$160.00

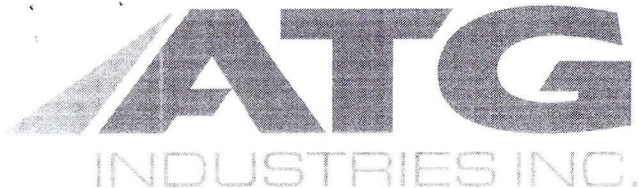
20 X SEP 20 2018

Grand Total: \$662.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/12/18 8:00 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1L2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916083

Date: 20-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 30 ea	Part: 644.4117 ✓ Bracket, Fwd Pivot Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23705	Rev: F PO: PO040972 ✓ Line: 1	DA: 38 9-18
✓ 30 ea	Part: 644.4116 ✓ Bracket, Small Fwd Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23706	Rev: F PO: PO040972 ✓ Line: 2	
✓ 20 ea	Part: 644.4115 ✓ Bracket, Small Aft Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Job: 23707	Rev: F PO: PO040972 ✓ Line: 3	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>30/9/18</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041260**

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO041260

PO Date: 10/4/18

Due Date: 10/5/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181928	644.4111	Bracket, Aft Pivot	Firmed	-	10/5/18	20 pcs	0 pcs	20 pcs	\$18.00/pcs	\$360.00
2	181931	644.4117	Bracket, Fwd Pivot	Firmed	-	10/5/18	30 pcs	0 pcs	30 pcs	\$18.00/pcs	\$540.00
3	182832	644.4115	Bracket, Small Aft	Firmed	-	10/5/18	20 pcs	0 pcs	20 pcs	\$15.00/pcs	\$300.00
4	182467	644.4116	Bracket, Small Fwd	Firmed	-	10/5/18	29 pcs	0 pcs	29 pcs	\$15.00/pcs	\$435.00
Grand Total:										\$1,635.00	

Order Notes

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Plex 10/9/18 10:18 AM dart.lavoie.chantal